

Date: Tuesday, 4/4/2006 1:31:14 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: FLOAT SKIDTUBE	
Job Number	: 26508		Part Number	: D412742013	
Estimate Number	: 10366		Drawing Number	: N/A	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 4/4/2006	S.O. No. : N/A	Drawing Revision	: N/A	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 4/30/2006	
Previous Run	: 26507		Qty:	1 Um: Each	
Written By	: See comment below				
Checked & Approved By	: AF 06.04.04				
Comment	: Est Rev: A, 05.10.13 New Issue KJ/JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	DC	DOCUMENT CONTROL		
		Comment: DOCUMENT CONTROL		
		Photocopy bluefile and create labels per PPP D412-742-013CHG001		KS 06.04.04
2.0	D2571	Saddle, Fwd, Out		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)		
		Pick:		
		Qty Part Number	Description	Batch
		1 D2571	Saddle Fwd Outside	B25828 ✓
3.0	D2572	Saddle, Fwd, In		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)		
		Pick:		
		Qty Part Number	Description	Batch
		1 D2572	Saddle Fwd Inside	B26512 ✓
4.0	D2573	Saddle, Aft, Out		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)		
		Pick:		
		Qty Part Number	Description	Batch
		1 D2573	Saddle Aft Outside	B26562 ✓

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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5.0	D2574	Saddle, Aft, In ✓
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 D2574 Saddle Aft Outside <u>B26 563</u> ✓
6.0	D2747	Set Screw ✓
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Qty Part Number Description Batch 4 D2747 Bolt <u>B25011</u> ✓
7.0	D2876	Saddle Spacer ✓
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Qty Part Number Description Batch 2 D2876 Saddle Spacer <u>B24 f50</u> ✓
8.0	D2877	Saddle Spacer ✓
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Qty Part Number Description Batch 2 D2877 Saddle Spacer <u>B24 897</u> ✓
9.0	D34031	Bushing ✓
		Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s) Pick: Qty Part Number Description Batch 16 D3403-1 Bushing <u>B26y 93-2</u> ✓
10.0	D34033	Bushing ✓
		Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Qty Part Number Description Batch 8 D3403-3 Bushing <u>B26y 94-2</u> ✓

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Seq. #:	Machine Or Operation:	Description :
11.0	D3405041	Lug Assembly
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)</p>		
<p>Pick:</p>		
Qty Part Number	Description	Batch
1 D3405-041	GHW Lug	<u>B 24171</u> ✓
12.0	D3405043	Lug Assembly
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)</p>		
<p>Pick:</p>		
Qty Part Number	Description	Batch
1 D3405-043	GHW Lug	<u>A 24171 B 24172</u> ✓
13.0	AN4C6A	Bolt
<p>Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)</p>		
<p>Pick:</p>		
Qty Part Number	Description	Batch
16 AN4C6A	Bolt	<u>M19512</u> ✓
14.0	AN4C46A	BOLT
<p>Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)</p>		
<p>Pick:</p>		
Qty Part Number	Description	Batch
4 AN4C46A	Bolt	<u>M19530</u> ✓
15.0	AN4C52A	BOLT
<p>Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)</p>		
<p>Pick:</p>		
Qty Part Number	Description	Batch
8 AN4C52A	Bolt	<u>M195334</u>
16.0	AN6C12A	BOLT
<p>Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)</p>		
<p>Pick:</p>		
Qty Part Number	Description	Batch
8 AN6C12A	Bolt	<u>M17831</u> ✓

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17.0 AN960C416L



Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
32 AN960C416L	Washer	<u>M18F22</u>



18.0 AN960C616L



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
8 AN960C616L	Washer	<u>M18822</u>



19.0 AN960C716L



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
16 AN960C716L	Washer	<u>M18822</u>



20.0 MS210434

Nut



Comment: Qty.: 28.0000 Each(s)/Unit Total : 28.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
28 MS21043-4Nut		<u>M100651</u>



21.0 NAS1515H4L

Inventory



Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
32 NAS1515H4L	Washer	<u>M19099</u>



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 QA: N/C Closed: _____ Date: _____

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22.0	NAS1515H6L	Inventory
✓		
Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)		
Pick: Qty Part Number Description Batch 8 NAS1515H6L Washer <u>M18809</u> ✓		
23.0	NAS1515H7L	Inventory
✓		
Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)		
Pick: Qty Part Number Description Batch 16 NAS1515H7L Washer <u>M100727</u> ✓		
24.0	D412742043	SKIDTUBE ASSEMBLY
✓		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)		
Pick: Qty Part Number Description Batch 1 D412-742-043 Skidtube Ass <u>B26520</u>		
25.0	D3407041	Tow Ring
✓		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)		
Pick: Qty Part Number Description Batch 1 D3407-041 TOW RING <u>B26503</u> ✓		
26.0	D34173	Washer
✓		
Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)		
Pick: Qty Part Number Description Batch 2 D3417-3 WASHER <u>B25119</u> ✓		

Dart Aerospace Ltd

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 01/05/25
 QA: N/C Closed: _____ Date: _____

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27.0	MS210434	Nut
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)</p>		
<p>Pick:</p>		
Qty Part Number	Description	Batch
1 MS21043-4	NUT	M100651 ✓
28.0	D34561	washer
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)</p>		
<p>Pick:</p>		
Qty Part Number	Description	Batch
1 D3456-1	WASHER	B25701 ✓
29.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
<p>Comment: INSPECT 100% KITS FOR COMPLETENESS</p>		
30.0	PACKAGING 1	PACKAGING RESOURCE #1
<p>Comment: PACKAGING RESOURCE #1</p>		
<p>Identify and pack for shipping as per PPP D412-742-013</p>		
<p>Location: _____</p>		
31.0	DC	DOCUMENT CONTROL
<p>Comment: DOCUMENT CONTROL</p>		
<p>Inspection Level 21</p>		

Job Completion



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